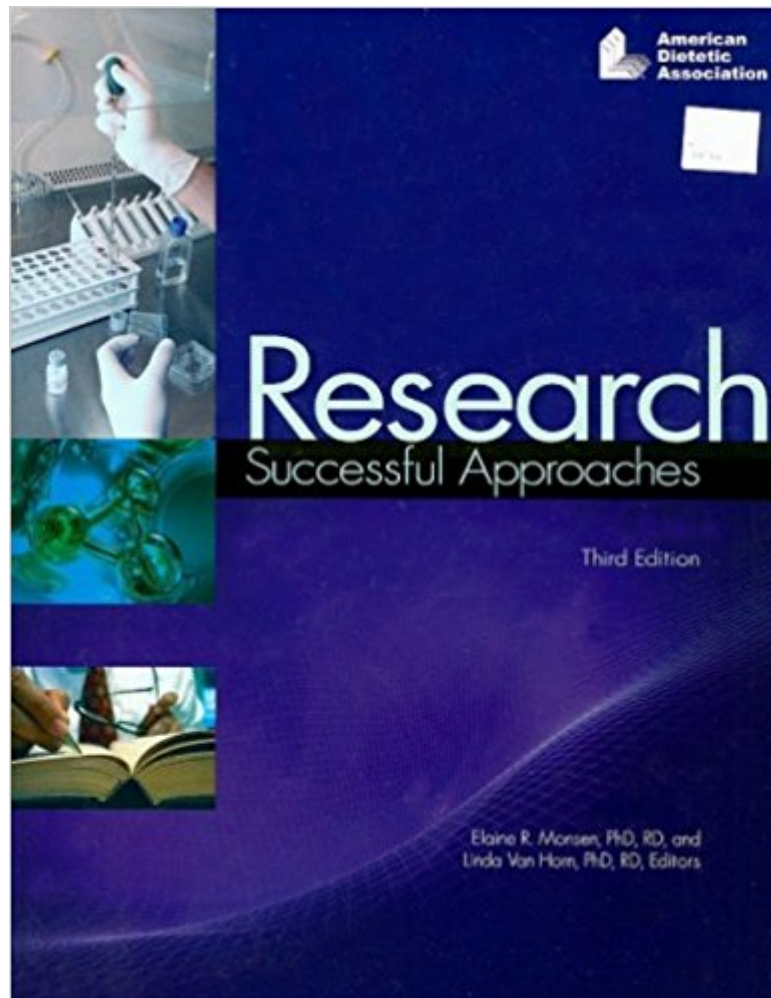




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# Research: Successful Approaches, 3rd Ed.



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